

Exploded view diagram of the VK VA3070S/ZSK-10/i3070 Vacuum Cassette assembly, showing components and their assembly sequence (A-F).

Components and Assembly:

- A:** Main assembly view with callouts: 22111, 2806, 5332, 1607, 115347, 8671, INFO 4605, 8189, 114861, 8189, 2229.
- B:** Side view of the main assembly.
- C:** Top view of the main assembly.
- D:** Frame component (114861).
- E:** Moving plate component (115347) with callouts: 2676, 114945, 2579, 4911, 1571, 2196, 2924. Note: "Bedruckung nicht dargestellt / Print not shown".
- F:** Bottom view of the main assembly.

Dimensions:

- Frame (114861): 405,80 x 400 mm.
- Moving plate (115347): 315 x 460 mm.
- Usable area (Nutzfläche): ~80 x ~110 mm.

Assembly Notes:

- Für das Verkleben der Vakuumdichtung wird ein Silikonkleber, z.B. Elastosil E41 von Wacker empfohlen. A silicone adhesive is recommended to glue the vacuum seal, e.g. Elastosil E41 by Wacker.
- Teile sind nicht montiert / Components are not assembled.

Art.-Nr.: Part-no.:	Menge: Amount:	Benennung DE: Description DE:	Benennung EN: Description EN:
114945	1	KTP VA3070S/i3070	KTP VA3070S/i3070 Probe plate
115347	1	ADP VA3070S/ZSK-10/i3070	ADP VA3070S/ZSK-10/i3070 Moving plate
4911	1	VD-V-2070	VD-V-2070 Vacuum seal
114861	1	Rahmen	Frame
8671	8	Linsenschraube M 3x 5 T10	Button head screw M 3x 5 T10 ISO 7380 - A2
1607	2	Griff Druckplatte	Handle MG-01.089.04
5332	2	Aufkleber "Kein Tragegriff"	Sticker "No carrying handle"
8189	7	Senkschraube M 4x 16 T20	Flat headed screw M 4x 16 T20 ISO 14581 - A2
2229	3	FUS-08-30-ST-M4	FUS-08-30-ST-M4 Guide pin
2196	3	FUB-08-14-35-POM-BL-B	FUB-08-14-35-POM-BL-B Guiding bush
2579	9	HBS-01,0-10,0	HBS-01,0-10,0 Stroke-limiting disk
2676	10	Zyl.-Stift D 4m6x 8	parallel pin D 4m6x 8 ISO 8734 C1 - A2
1571	4	FED-10,0-16,0-97N-09,0	FED-10,0-16,0-97N-09,0 Pressure spring
2924	16	Zyl.-Schraube M 4x 12 T20	Head cap screw M 4x 12 T20 ISO 14579 - A2
22111	1	FB-ALS-VA207x	ESD discharge probe
INFO 4605	1	Label-Typenschild-1010	Label-Typenschild-1010 Label

Maßstab/Scale: 1:5
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Montageanleitung/instruction sheet

Benennung/Designation:
VK VA3070S/ZSK-10/i3070 Vakuumkassette
VK VA3070S/ZSK-10/i3070 | Vacuum cassette

Artikel-Nr./PartNo.:
115346

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