

# High-current multi-heads HCM-667-0001 C02-05000-02

Item HCM-667-0004



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## Scaling of current carrying capacity using high-current multi-head solutions

### Contacting of battery cells with higher capacities

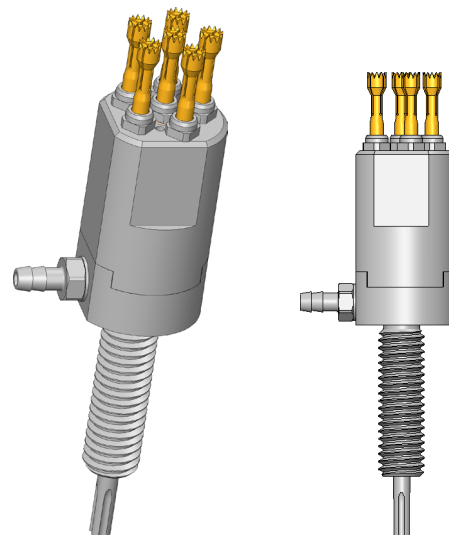
- Reliable contact of battery cells
- Modular design enables scalability of current transmission using well-established INGUN products
- Increase in maximum current transmission thanks to cooling feature
- Optional cooling of contact surface using GKS-667
- Voltage monitoring via a central sense contact probe possible
- Temperature measurement of contact surface using TKS-667 is an optional addition
- Easy installation in plate or busbar via the threaded connection

#### Application

The HCMs were specially developed for the flexible scalability of high-current contacting. The modular design makes it possible to adapt the product characteristics to the application, and therefore always provide the right product for a high variable range of DUTs, as is the case with the contacting of battery cells.

#### Construction

The HCMs each consist of a base body and several high-current test probes which create a parallel circuit. The functionality can be additionally extended using a centrally positioned sense contact probe or temperature measurement probe with integrated sense tap. Optional air-cooling probes, as an alternative to the current-transmitting test probes, are also available.



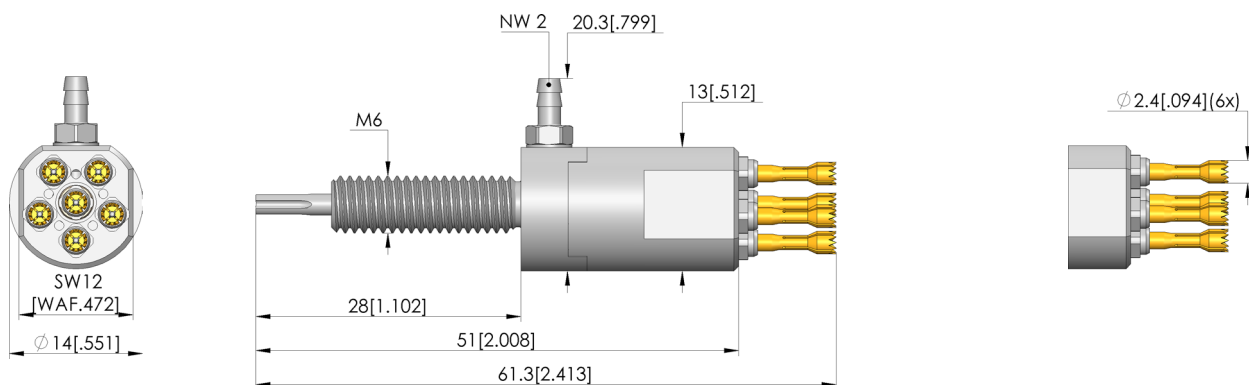
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#### Installation

The HCMs can be installed in a corresponding hole on a probe plate using lock nuts or installed directly in a busbar via a corresponding threaded hole. If the HCM is installed in a non-conductive plate, for example, the current connection can be made at the threaded bolt using a cable lug. The optional sense contact probe, to be connected to the soldering recess provided, and the temperature sensor are dissipated centrally.

#### Note:

The base bodies are designed for either five or eight current-transmitting test probes from the HSS-120 and HSS-667 series with various tip styles, which can be freely configured in terms of both quantity and layout. By combining the modular high-current multi-head solution with HSS-667 probes, which were specifically developed for contacting battery cells with oxidised contact surfaces, it is possible to greatly reduce the power losses that occur during cell production.



HIGH-CURRENT TEST PROBES

# High-current multi-heads

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### General data

|                                 |                         |
|---------------------------------|-------------------------|
| Screw-in torque max.:           | 60 cNm [5.31 lbf-in]    |
| Product group:                  | Standard HSS (screw-in) |
| Sub-product group:              | Standard HSS (screw-in) |
| Series:                         | HCM-667                 |
| Application rec.:               |                         |
| Grid:                           | 15 mm [590 mil]         |
| DUT / contact:                  |                         |
| Magnetic:                       | Yes                     |
| Installation type:              | Screw-in                |
| Quick-exchange system:          | No                      |
| Type of test probe connection:  | Thread connection       |
| Adjustable installation height: | No                      |
| Non-rotating:                   | Yes                     |
| Screw-in torque:                | 60 cNm [5.31 lbf-in]    |
| Min. temperature:               | -100 °C [-148 °F]       |
| Max. temperature:               | 200 °C [392 °F]         |
| RoHS-compliant:                 | Yes                     |

### Tip style data

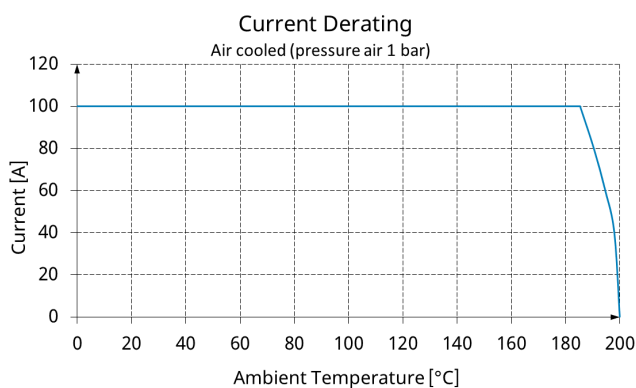
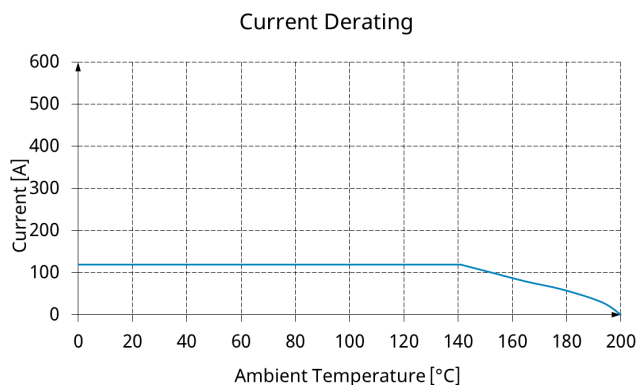
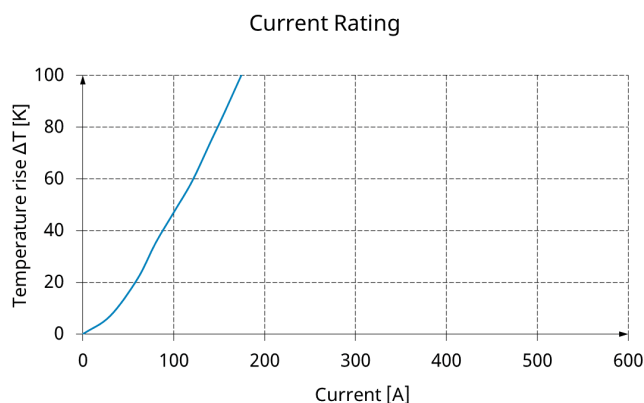
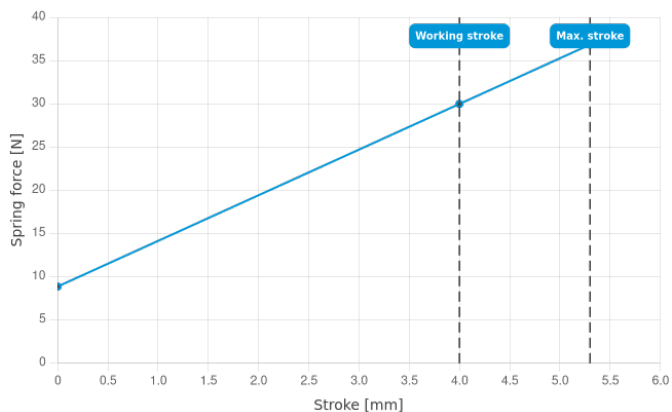
|                     |   |
|---------------------|---|
| Tip style:          | 68 expanding tip with front-facing points/cutting edges |
| Tip diameter:       | 2.4 mm [.094 in]  |
| Tip style surface:  | A gold  |
| Tip style material: | 3 CuBe  |

### Electrical data

|  |        |
|--|--------|
| Current load capacity / rated current:             | 300 A  |
| Rated current on copper @ $\Delta T \leq 20$ K:    | 120 A  |
| Rated current on copper @ $\Delta T \leq 60$ K:    | 300 A  |
| Rated current on aluminium @ $\Delta T \leq 20$ K: | 80 A   |
| Rated current on aluminium @ $\Delta T \leq 60$ K: | 150 A  |
| Typical resistance (Ri), connection on plunger:    | 1 mOhm |

### Mechanical data

|                                 |                   |
|---------------------------------|-------------------|
| Total length:                   | 61.3 mm [2.41 in] |
| Barrel diameter:                | 14 mm [.551 in]   |
| Maximum stroke:                 | 5.3 mm [.208 in]  |
| Spring pre-load:                | 8.88 N [31.9 ozf] |
| Spring force at working stroke: | 30 N [107 ozf]    |
| Recommended working stroke:     | 4 mm [.157 in]    |



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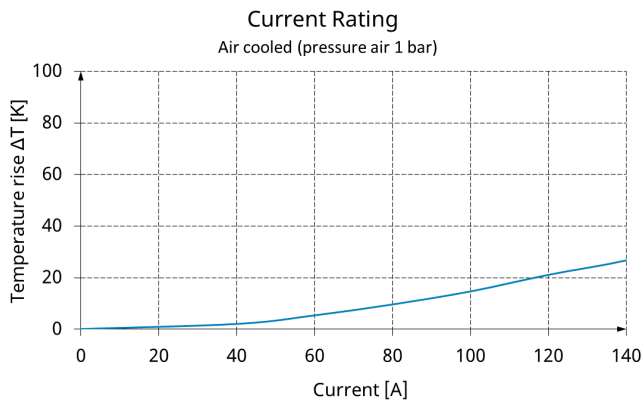
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