



Curvature check of plate materials

Dear INGUN customer,

Quality through Precision – this high quality standard is integrated into and actively implemented at all levels of development and production.

Therefore, it is important to us that, as one of our loyal customers, you are informed about the curvature measurement of plate material in accordance with DIN EN 60 893, Part 2.

1. Place board on an even surface with the concave (curved) side facing up. Measurement equipment used: 400 or 500 mm long straight edge, gauge block or feeler gauge.

2. The straight edge is placed on the concave side in all directions and the maximum curvature of the board is checked.

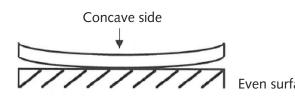
Permitted curvature values:

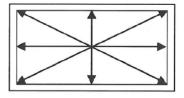
Plate measured lengthwise and crosswise with 400 mm

edge: 0.8 mm

Plate measured lengthwise and crosswise with 500 mm

edge: 1.0 mm





Your personal contact is available to answer any questions you may have.

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