# Spring-loaded tooling pin

# GFS-3,98-RD-12-05-B-G

Item 24481





- Trusted tooling pin for reliable, spring-loaded mounting of the PCB via the guide holes
- · High-precision and low-wear
- Optimum tolerance compensation
- Compact design with internal spring

### **Application**

Spring-loaded tooling pins (GFS) are used to spring-load the PCB to be tested via the guide holes and position it precisely in the probe field on the contacting plane.

#### Note:

The spring-loaded tooling pin is mounted in the moving plate (ADP) and must be positioned with the collar flush to the surface of the moving plate

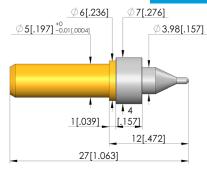


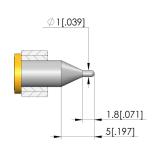


#### Note:

Depending on the shape and tolerance accuracy of the PCB, tooling pin combinations with round/round or round/blade tip styles are used. The long side of the blade must always be aligned perpendicular to the distance of the hole.







## **General data**

Product group:
Series:
Type:
Version:
Accessory type:
Scope of delivery:
Weight:
Min. temperature:
Max. temperature:

RoHS-compliant:

Tooling pins
FS-GF
Spring-loaded
Round with collar (D6x1), moving plate (ADP)
Customising accessories
Incl. friction bearing
0.01 kg [.022 lbs]
10 °C [50 °F]
60 °C [140 °F]

# **Compatible with**

Exchangeable kits version:

Manual test fixtures (MA):

Vacuum test fixtures (VA):

VA 30xx

MA exchangeable kits (ATS MA):

PA exchangeable kits (ATS PA):

For dual-stage contacting:

No limitations

No limitations

MA 2012

VA 30xx

ATS MAxx

ATS MAxx

ATS PAZxxx

Yes

# **Technical data**

Stroke: 5 mm [.196 in] Tip diameter: 3.98 mm [.156 in] Force: 3 N [10.7 ozf] Installation: Plugged 3 N [10.7 ozf] Spring force: 27 mm [1.06 in] Length: Tip height: 5 mm [.196 in] Diameter: 7 mm [.275 in] Pin diameter: 5 mm [.196 in]

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## **Accessories**

Part no.	Designation	Version
25214	GFS-3,98-SW-12-05,5-B-G	Spring-loaded tooling pin, tip style: sword shaped

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